

Date: Wednesday, 24/10/2007 6:35:10 AM
 User: Jason Murdoch

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-748-101
Job Number	: 35337		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D350748101
This Issue	: 24/10/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: RTN563
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
		Material	: N/A
Written By	:	Due Date	: 30/10/2007
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D350748101	CROSSTUBE HIGH FWD
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2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

- inspect return for damage

- Inspect tube dimensionally and complete a D350-748-101 bend inspection sheet.

27.10.23 (V)



27823

3.0	ENGINEERING 1	ENGINEERING RESOURCE #1
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Comment: ENGINEERING RESOURCE #1

Have engineering review x-tube dimensions sheet for approval.

***** hold for approval *****

P10

UP 27.10.29

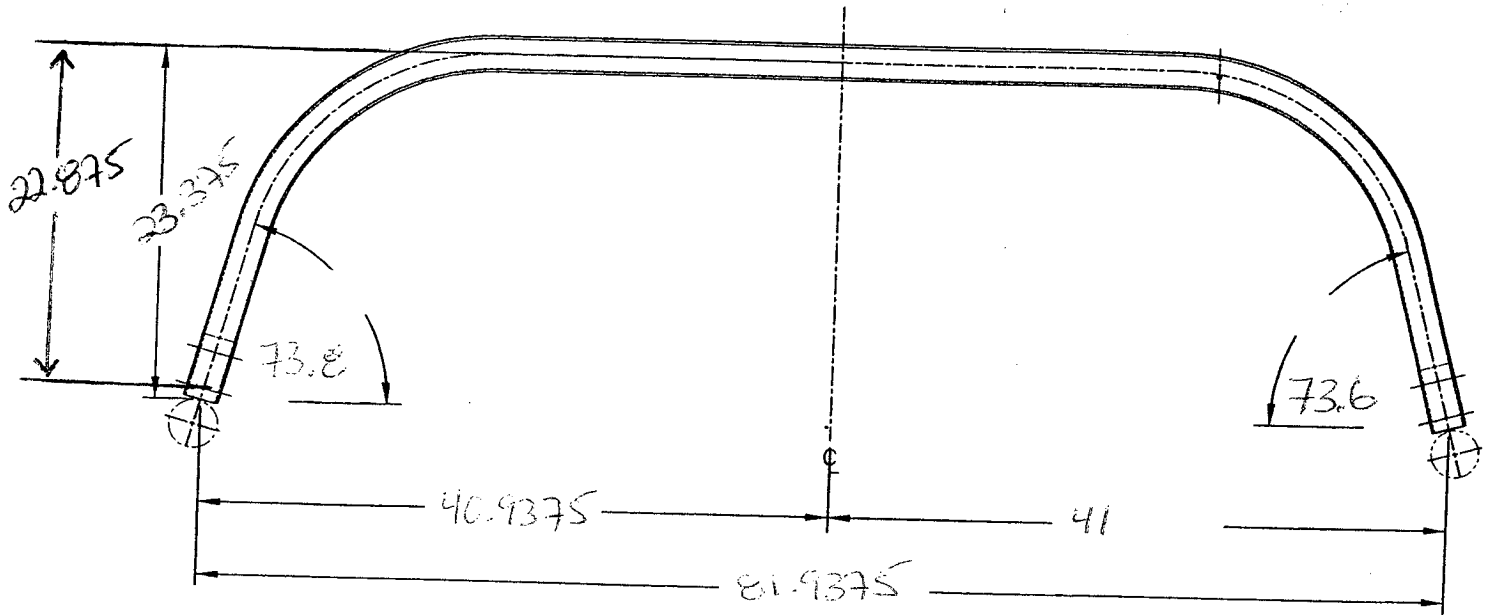
Job Completion



27.10.29

DART AEROSPACE LTD		Work Order:	
Description: Crosstube High Fwd (AS350/355)		Part Number:	D350-748-101
Inspection Dwg: D350-748-141	Rev: D		Page 1 of 1

Required Dimension	Min	Max
Height	23.13	23.37
1/2 Span	40.78	41.02
Angle	75	77
Total Span	81.56	82.04



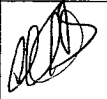

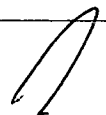
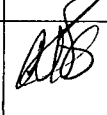

Comments
- This tube is from RTN 563 B27823 Chg 001

QC15 Inspection	
Date	

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/10/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.10.29	3	Overall height of tube ± 0.308 above nominal	 07/10/29	Scrap \rightarrow give to eng (for HAI?)	 07.10.29 PR 051042	 07-10-29	 07/10/29	 07-10-29

NOTE: Date & initial all entries